

# RESUME

**SAMRAT ROY**

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## PROFESSIONAL PROFILE

ITI in Mechanical Draftsman in Mechanical Engineering with 7 months of experience as a LINE LEADER in Production and Manufacturing with KISOWK INDUSTRIES PVT.LTD(7 months) in Production Operations, Process Planning, Seeking middle level assignments in Production Field with an Organization of repute which organizes & utilizes my true potential while nurturing my analytical & technical skills.

## AREA OF SPECIALIZATION PRODUCTION

- MACHINE SHOP HANDLING ( MACHINING).
- KAIZEN, FMDS, FIFO, 4M, 5S , OPL, Poka-Yoke .

## CURRENT PROFILE

**KISOWK INDUSTRIES PVT.LTD**

**MARCH, 2022-Present**

### **Designation: CNC MACHINE OPERATOR- PRODUCTION (Machine Shop)**

Working with KISOWK INDUSTRIES PVT.LTD. At HOWRAH Kiswok Industries Private Limited is an unlisted private company incorporated on 07 May, 1997. It is classified as a private limited company and is located in Kolkata, West Bengal This company's line of business includes the manufacturing of gray and ductile iron castings. Automotive Castings, Industrial Castings, Sanitary Castings, Agri Castings, Waterworks Solutions Major customers are Tata Motors, Daimler, Volvo Eicher, AAM, Dana, York, Bonfiglioli, ISUZU, Indian Railway and many more.

### **Roles and responsibility (kiswok industries pvt.ltd):**

1. Every operator have to operate 2 machines at a time.
2. Check machine & maintain as per chil check sheet and record it.
3. Achieve factor quantity.
4. Check and ensure quality of parts as per drawing / sop & control plan & check sheet.
5. Indentify defective parts with color code / marking and keep at located rejection area, inform to QA. Do not mix any defective parts in line.
6. Mark identification number on parts produces as required.
7. Maintain production records.
8. Machine to be operated in safe condition,so that there should be no accident / collosion / damage of tools / any machine parts.
9. Change tool when required or as per life chart ( which ever is best ) and record life.
10. Maintain clenliness, be responsible for maintaing 5S's in the work area, perfrom TPM activity.
11. Plan, manage, and oversee elements of production in our factory.
12. Asses and analyze current production methods.
13. Develop and draft an improved production process.
14. Desing and implement cost reductive changes.
15. Maximize productivity of machinery and workers.
16. Responsible for CNC & VMC line and executing production related tasks in planning, control and trouble shooting.
17. Provide training to man power for new machines operation.
18. Always get ready for taking initiatives as directed by the management to tackle any uncertain situation for betterment of organization.

## PROJECTS HANDLED

Automotive part model creation, Fixture designing project for TATA MOTORS based customer.

## EXTRA CARICULAR

- **AUTOCAD ( 2016 )** 2D DESIGN AND DRAFTING

## COMPUTER PROFICIENCY

- Microsoft Office.
- Internet surfing.

## MACHINE KNOWLEDGE

### MACHINE WHITH OPTIMIZED PROCESS AND ASSEMBLY.

1. CNC MACHINES: TURNNING AND MILLING, WITH TOOLING.
2. LATHE MACHINES.

## ACADEMIC QUALIFICATION

- ❖ **SECONDARY EXAMINATION ( MADHYAMIK PARIKSHA ):-** BAMANGACHI BHOLANATH HIGH SCHOOL, WITH 30% IN MAY 2016 ( NAME OF BOARD W.B.S.E ).
- ❖ **INDUSTRIAL TRAINIG INSTITUTE ( ITI ) IN DRAFTSMAN MECHANICAL ( DMM ):-** RAMAKRISHNA MISSION SHILPAVIDYALAYA BELUR MATH, WITH 80% IN MAY 2021 ( NAME OF BOARD N.C.V.T ).

## PERSONAL DETAILS

**Father's Name** : SUSANTA ROY  
**Date of Birth** : 24/07/1998  
**Marital Status** : Unmarried  
**Language** : English,Hindi,Bengali  
**Permanent Address** : vill: :- KULBERIA, BAMANGACHHI, NORTH 24 PARGANAS, BAMANGACHI, WEST BENGAL,743248  
**Current location.** : KOLKATA

### Declarations :

**I hereby declare that the above mentioned information is correct up to my knowledge and I bear the responsibility for the correctness of the above-mentioned particulars.**

**DATE :-**

**SAMRAT ROY**