

# CANKOTE

# PACKAGING ~ METAL DECORATION COATING

### HIGH SOLID ROLLER COATING WHITE

Data Sheet No. SPL/PMG/495753 200382103753

- Lead and chrome free modified alkyd resin based exterior coating
- Excellent levelling properties

- Best aesthetic look while stacking
- Increases shelf life of the can/container
- Guards the printed surface from corrosion

#### **Product Information**

Chemistry	Modified alkyd resin
Colour	Tonned White
Supply Viscosity FCB4 @ 30 °C	195 ± 15 Seconds
Mixing Ratio (By Volume)	Single pack
Solid content by mass	66 ± 2 %
Dry film by weight	12 ± 1 mgm/ Square inch
Specific Gravity	1.25 ± 0.02
Theoretical coverage	2.25 litre /100 square meter
Adhesion to tin and TFS and ETP Adhesion 1mm as per ASTM 3359	5B (Excellent)
Flash Points	Above 30 °C
Storage Life	Up to 6 months when stored in sealed containers 30±5 °C

# **Application details**

### **Method of Application**

Roller / Coater

Stoving Schedule

. 150 – 160 °C @ EMT for 12

Minutes

Thinner

GP reducer

It is always recommended to Stir material before use

#### **Intended Use**

Exterior basecoat for general line cans like Pesticide, Baby Food, Protein Powder, Coffee, Ghee, other powdered products, Paint, thinner and oil container, aerosol can, fruit pulps, vegetables and other product in processed food

Substrate - Tin, Tin free steel(TFS), Electrolytic Tinplate (SR ETP)

For more details contact Representative of Shalimar Paints Limited

#### **Pack Size**

20 litres

## **Health & Safety**

Use Proper Personal Protective Equipment(PPE) during application of this product. Please consult Material Safety Datasheet (MSDS)

#### **Precaution**

Provide adequate ventilation during application and drying. Clean Spray gun equipment and hose immediately after application of material.

This product datasheet supersedes all previous datasheet HIGH SOLID ROLLER COATING WHITE - 49/57/53- 82103753 Abbreviation used - EMT – Effective Metal temperature ; mgm – Milligram, FCB4 – Ford cup b4

DISCLAIMER: This PDS is by no means a comprehensive data. The company will not be liable for losses or damages howsoever caused including liability for negligence, which may be suffered by the user of the data contained therein. It is the user's responsibility to conduct all necessary tests to confirm the suitability of any product or system for their intended use. No guarantee of result is extended since conditions of use are beyond our control. Liability is limited to replacement of the product hence cost of labour charges or consequential damages are excluded.